



HYDROMATIC[®]
MODEL HPG200
SUBMERSIBLE SEWAGE
GRINDER PUMP



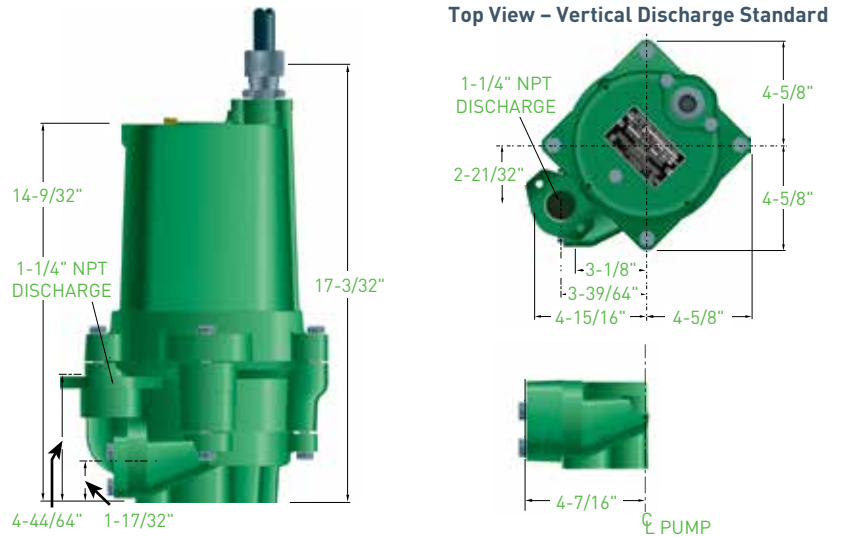
HYDROMATIC® MODEL HPG200

Submersible Sewage Grinder Pump

Pumps Characteristics

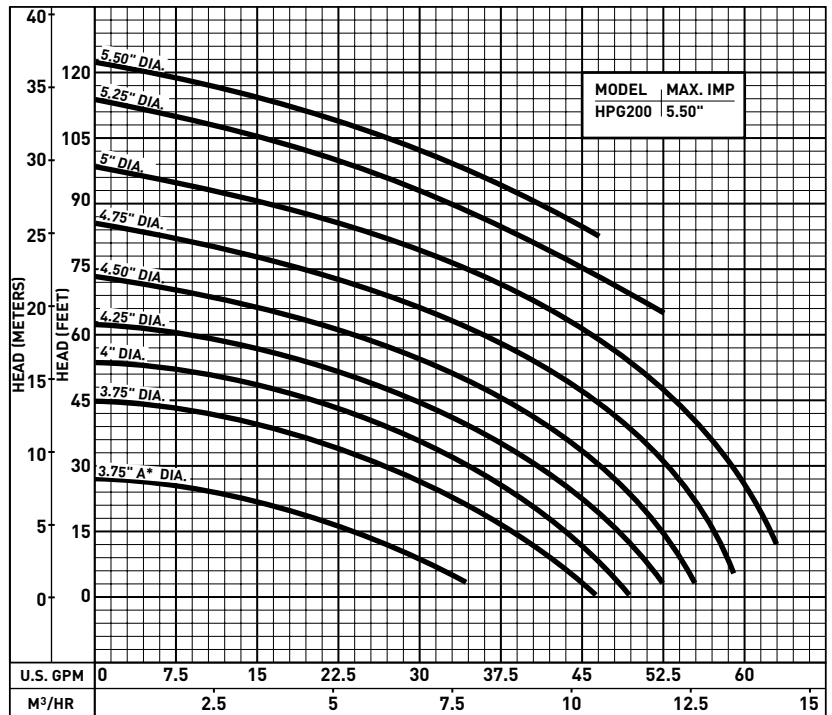
Pump / Motor Unit	Submersible-Grinder	
Phase	1 Ø	3 Ø
Horsepower	2	2
200V FLA	19.9	9.5
230V FLA	15.6	8.3
460V FLA	N/A	4.6
575V FLA	N/A	3.3
Service Factor	1.2	
Motor Type	Oil Cooled Induction Capacitor Start	
RPM	3450	
Temp. Stator	Maximum Design 266°F (130°C)	
Operation	Intermittent	
Coolant Oil	Oil Flash Pt. 390°F	
Hertz	60 Hz	
Thermal Overload	Bimetallic	
Temperature	Maximum Water 140°F	
NEMA Design	Type L (1 Ø)	Type B (3 Ø)
Insulation	Class F	
Discharge Size	1-1/4" NPT	
Unit Weight	82 lbs.	
Power Cord	Type SOOW / SOOW-A Water Resistant 600V, 60°C CSA / UL approved	

Dimensional Data



All dimensions in inches. Metric for international use. Component dimensions may vary ± 1/8 inch. Dimensional data not for construction purpose unless certified. Dimensions and weights are approximate. On/Off level adjustable. We reserve the right to make revisions to our product and their specifications without notice.

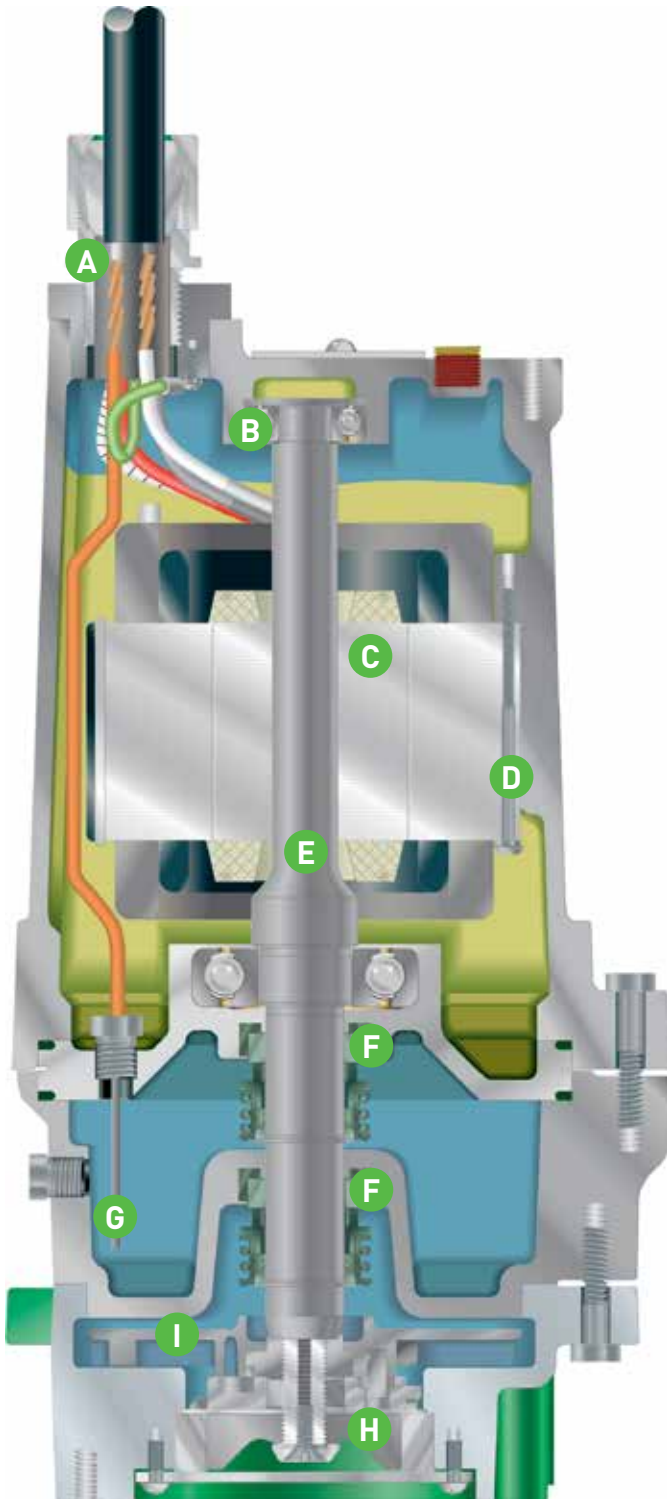
Performance Data



Materials of Construction

Description	Material of Construction
Motor Housing	Cast Iron ASTM-48
Pump Casing	Cast Iron ASTM-48
Coolant / Lubricant	Dielectric Oil
Shaft	416 Stainless Steel
Mechanical Shaft Seal	Dual: Carbon / Ceramic Type 21 BF1C1
Impeller	Valox® (Bronze also available)
Cutters	440C Hardened 55-60 Rockwell C
Upper Bearing	Ball Radial 6203
Lower Bearing	Ball Thrust 6306
Fasteners	316 Stainless Steel

Pump Features



A. Two Barrier Seals

One epoxy barrier and one compression fitting for maximum protection against wicking and water seepage into the motor housing.

B. Bearings

The heavy-duty ball bearings, upper (radial) and lower (thrust), are continuously lubricated by oil to ensure long service life.

C. Motor

Electrical design combines the advantages of high torque output with optimum running efficiency engineered specifically for grinder operation.

D. Stator Bolts

The stator is secured to the motor housing by means of stator bolts which ensure ease of maintenance if the need ever arises.

E. Shaft

Standard stainless steel shaft in grinder pump.

F. Dual Seals

Dual seals for maximum moisture protection.

G. Moisture Probe

Moisture detection probe.

H. Cutters

Exclusive "Dual Cutter" design cuts solids to smallest particle size thereby greatly reducing clogging, roping, or binding.

I. Impeller

Engineered non-metallic semi-open impeller molded to a bronze insert for greatest torque driving capabilities. Impeller made of high strength Valox® which provides highest level of corrosion resistance and maximum toughness from impact for a wide variety of slurry pumpage. Pump-out vanes preclude material build-up around shaft and seal. Bronze impeller available.

Applications:

Commercial, Residential, Resort Area



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